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D205-634-111
Job Sheet 183823



Part No: D205-634-111

Job Qty: 1 ea

Part Name: Skidtube with Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/25/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 12 IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21 AS PER ECN13-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	10/25/18	10/25/18	0.00	0.00	Start Up Stores/Pkg-1			OCT 2 5 2018
110	Packaging	1 pcs	10/25/18	10/25/18	0.00	0.00	Packaging1-2			OCT 2 5 2018
120	QC	1 pcs	10/25/18	10/25/18	0.00	0.00	QC4			OCT 2 5 2018
130	Packaging	1 pcs	10/25/18	10/25/18	0.00	0.00	Packaging3-1			OCT 2 5 2018
135	DC	1 pcs	10/25/18	10/25/18	0.00	0.00	DC			OCT 2 5 2018
140	QC21-FG	1 Ea	10/25/18	10/25/18	0.00	0.00	QC21			OCT 2 5 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-634-111 Location : FG073
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-634-111 CHG 004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-141	Replacement Skidtube with Run-on Landing Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5114235
K10003	Saddle	1 Ea (1 ea)	90-Start up Operation	5121341

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-141	1	1	0
	K10003	1	4	0

Part Specifications



Container No: S121362



Part: D205-634-111

Job No: 183823

Serial No/Batch: S121362

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 3 FAA STC SR005631

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5114235LH

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							

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Part Number: D205-634-111/-111BA (K10003 PRODUCTION KIT)

Description: SKIDTUBE STD w/ TRAINING WEARPLATES

[illegible]